



IF IT'S NOT PERFECT IT'S NOT YG-1

SPECIAL TAP REQUEST FORM

Customer Number				Contact Name		
Company Name				Phone		
City	State/Prov			Email		
Zip/Postal Code	Country			Fax		

Reference standard product most similar to your specifications (YG-1 or competitor) if possible:

Step 1: EDP#: Target Price Coating/Finish

Step 2: Type of tap needed:

Straight Flute Spiral Flute Spiral Point Forming Pipe

General Purpose Multipurpose High Performance Solid Carbide

Step 3: Thread Information: Thread Series Direction of Thread # of Starts

Step 4: Blank Style: ANSI DIN/ANSI DIN JIS Other

Step 5: Tap Dimensions:

Size

Pitch/TPI

of Flutes

Step 6: Chamfer: Bottom 1-2 pitch Semi-Bottom 2-3 Pitch Plug 3-5 Pitch Taper 7-10 Pitch

Step 7: Pitch Limits: H Limit D Limit Class of Fit Special PD

Step 8: Hole Information:

	Thru Hole		Blind Hole
Hole Diameter	<input type="text"/>		<input type="text"/>
Hole Depth	<input type="text"/>		<input type="text"/>
Full Thread Depth	<input type="text"/>		<input type="text"/>

Step 9: Workpiece: Material Hardness

Step 10: Application: Machine Type Holding System

Step 11: Coolant: None Flood Thru Spindle Other

Step 12: Can threads be roll formed? Yes No

Step 13: Quantities to quote

Notes